



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4021-1

Job Sheet 175227



Part No: D4021-1

Job Qty: 30 ea

Part Name: Handle Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/29/18

Job Tracking No:

Due Date: 4/6/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV B SHEET 2 IPP RevA: new issue DD 09.11.25 verified by:EC IPP Rev:B as per dwg REV.A DD 10.02.22 verified by:EC IPP Rev:C as per dwg revB DD 10.04.20 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		4/5/18	0.00	0.00	Start Up Waterjet		28/04/01
100	Waterjet	30 pcs		4/6/18	0.01	1.47	Waterjet1		28/04/01
120	QC	30 pcs		4/6/18	0.00	0.00	QC8		38
140	Packaging	30 pcs		4/6/18	0.00	0.00	Packaging3		2018-04-02
150	QC21-SA	30 Ea		4/6/18	0.00	0.00	QC21		

Part Op 100 - Cut as per dwg D4021
Descriptions: 140 - LOCATION: WA004

D4021 APR 03 2018
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3-80

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	3.6750 sf (.1225 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	4	123	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Handle Plate	0.750Inches ± 0.030	0.780 0.720	0.751	
2	Handle Plate	0.750Inches ± 0.030	0.780 0.720	0.751	
3	Handle Plate	2.250Inches ± 0.030	2.280 2.220	2.252	
4	Handle Plate	5.130Inches ± 0.030	5.160 5.100	5.129	
5	Handle Plate	0.130Inches ± 0.030	0.160 0.100	0.115	

Plex 3/29/18 10:53 AM dart.leroux.jason



Container No: S057128



Part: D4021-1

Job No: 175227

Serial No/Batch: S057128

Revision:

Inspector:

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Date: 04/01/18